

Boeing Defense, Space & Security
P.O. Box 516
St. Louis, MO 63166
www.boeing.com

San Antonio Site



The Boeing Company's Global Services & Support (GS&S) San Antonio site operates one of the largest military aircraft Maintenance, Repair, and Overhaul (MRO) facilities in the world. Under a lease from the Port of San Antonio, the Boeing GS&S San Antonio site has established itself as a high performance facility that has received national recognition for its achievements.

The site was established in 1998 to provide an affordable, high-quality, short cycle time maintenance and modification center for large aircraft. The facility, formerly part of the San Antonio Air Logistics Center, continues the legacy of aviation at Kelly Air Force Base that began in 1916 and is currently called Port San Antonio.

Boeing's GS&S San Antonio facility has 1.4 million square feet of enclosed area, including 668,000 square feet of hangar space, plus 3.5 million square feet of aircraft ramps, run-up areas and parking pads. The hub of site operations is Building 375 -- the largest free-standing, high-bay aircraft hangar in the world. It can accommodate up to 15 wide-body aircraft at a time. The current site capacity is 22 wide-body hangar positions and 33 narrow-body hangar positions.

Capabilities at the licensed Federal Aviation Administration Repair Station include facilities for paint and de-paint non-destructive inspection, drop-in maintenance, logistics support and corrosion control, as well as back shops and office space. They serve both military and selected commercial customers with maintenance and modification program to optimize fleet utilization.

The Boeing facility's first aircraft, a C-17 Globemaster III, arrived for modification in August 1998. Maintenance and modification programs currently under way at the San Antonio facility include:

- C-17 Globemaster III Integrated Sustainment Program (GISP)
- C-40A "Combi" passenger-cargo modifications
- KC-135 Programmed Depot Maintenance (PDM) – (on contract for two years to support Tinker AFB requirements as needed)
- 787 Test Fleet Refurbishment

Boeing's San Antonio workforce has an excellent performance record through the employment of Lean+ manufacturing and employee involvement. Customers continue to acknowledge, and even benchmark, strong program performance.

Currently, the GS&S San Antonio site employs approximately 1,200 people. The site's annual economic impact on the community exceeds \$600 million.

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Contact:

Lorenzo R. Cortes
Boeing San Antonio
Office: 210-932-6640
Mobile: 714-642-0580
lorenzo.r.cortes@boeing.com

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